



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-634-011
Job Sheet 201228



Part No: D205-634-011

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/27/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S 10.12.01 as per chg008 DD ver:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

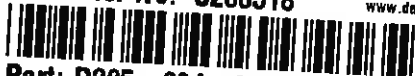
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
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							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S233518



Part: D205-634-011

Job No: 201228

Serial No/Batch: S233518

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2, FAA STC SR005631

DAS

78

9-89

NOV 20 2019

Plex 9/27/19 11:44 AM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	10/25/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
						DAS 78 9-89 NOV 2 0 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
						DAS 21 9-89 NOV 2 1 2019
135	DC - 1 - B4B	1 pcs	10/25/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	10/25/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
						DAS 21 9-89 NOV 2 1 2019
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG064						

135 - (Document Control) Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5227790
K10003	Saddle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	522869

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D205-634-041	1	2	0
	K10003	1	3	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	MRB (QS1042)																																																
Date : _____	Sequence #: _____	QTY Affected : _____																																																		
Description Work Order Deviation		Disposition																																																		
Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Operator</td> <td style="width: 33%;">☐</td> <td style="width: 33%;"></td> </tr> <tr> <td>Manufacturing Process</td> <td>☐</td> <td></td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td></td> </tr> <tr> <td>Handling/Preservation</td> <td>☐</td> <td></td> </tr> <tr> <td>Material</td> <td>☐</td> <td></td> </tr> <tr> <td>Product Improvement</td> <td>☐</td> <td></td> </tr> <tr> <td>Process Improvement</td> <td>☐</td> <td></td> </tr> <tr> <td>Human Factors</td> <td>☐</td> <td></td> </tr> </table>		Operator	☐		Manufacturing Process	☐		Equip/Tooling	☐		Handling/Preservation	☐		Material	☐		Product Improvement	☐		Process Improvement	☐		Human Factors	☐		FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Pressure/Forced</td> <td style="width: 33%;">☐</td> <td style="width: 33%;"></td> </tr> <tr> <td>Bending</td> <td>☐</td> <td></td> </tr> <tr> <td>Crushing</td> <td>☐</td> <td></td> </tr> <tr> <td>Cracks</td> <td>☐</td> <td></td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>☐</td> <td></td> </tr> <tr> <td>Marks/Chatter</td> <td>☐</td> <td></td> </tr> <tr> <td>Mislabeled</td> <td>☐</td> <td></td> </tr> <tr> <td colspan="3">Other/Details:</td> </tr> </table>			Pressure/Forced	☐		Bending	☐		Crushing	☐		Cracks	☐		Crimp/Kink/Ripple/Wave/Twist	☐		Marks/Chatter	☐		Mislabeled	☐		Other/Details:		
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Completed By		Lead hand / Supervisor																																																		
QC / QA Coordinator		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐																																																		

Change Record

PAGE 1 OF 1

Part Number: D205-634-011/-011BK/-011DG/-011MB (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]